Hello and welcome to VIVA Railings™, we at VIVA would like to thank you for taking the time out to browse through this amazing range of product line!

Decorative Hardware has been our passion; it goes back to 1972 when we started manufacturing Decorative Cabinet Handles, Knobs, Security Door Chains and DoorStoppers. These products were manufactured from scratch at our manufacturing facility, with in-house capabilities of Casting, Machining, Powder Coating, Electroplating and Packaging.

Now, the second generation introduces a contemporary range of Modular Railing Systems. Between the various system designs and in-fill choice of glass, metal perforated panels, cable and horizontal rails; unlimited choices are now available to the designer.

We are headquartered out of Flower Mound (Dallas Metroplex), Texas and furnish & install throughout the 50 states & Canada. We look forward to hearing from you to collaborate on your next project!
VIVA presents stainless steel modular railing systems for commercial & residential architectural railing applications on the interior & exterior. Select from our core line design range of BLADE™, CIRCA™, CUBE™, TEE™, FIN™ and VIEW™ each with its own distinct look

**Salient Features**

- ADA compliant design, conforming to IBC, FBC and ASTM standards.
- Quality and Cost conscious systems compared to on-site fabrication.
- Refreshing modern contemporary look. Weld-free modular design.
- Limitless design options, as unique as your project, with In-fill choices of Glass, Cable, Horizontal Rails or Perforated Metal Panels
- Versa Spiders™ facilitating curved railings, floating corners and crisscross layout

**Applications**

Let your creative juices flow!

A barrier between Split Levels used as…

- Guardrails
- Stair Railing
- Balcony Railing
- Divider walls
- Traffic Control application
- Barricades
- Space Planning

**Design**

**Posts:** Designed for finished railing height of 36” or 42”, posts are available in in-line, end or corner posts.

**In-fill:**
- Glass – 3/8” or ¼” Safety Tempered - Clear, Obscure (acid etched / ceramic frit) or Patterned as specified.
- Cable – 1/8” or 3/16” stainless steel 1x19 type Cable and Hardware, spaced at 3-1/4” on center.
- Multi-line Rail – ½” Dia SS tubing at 4” on center.
- Perforated Metal Panels – 11 gage sheet with 5/16” Round and 3/8” staggered on center OR 5/16” Square perforations. The panel is framed with U-edging

**Top Rail:**
2” Dia round SS tubing or wood rail in Cherry, Oak or Walnut stains

**Handrail and Wall-rail:**
1½” Dia round SS tubing or Wood rail in Cherry, Oak or Walnut stains

Adjustable Handrail and Wall-rail brackets conforming to the 1½” hand clearance as required ADA.

- Post mounted brackets
- Wall mounting brackets
- Glass mounting brackets

**Connectors:**
Used to create splices, bends, turns and terminations for ½”, 1½” & 2” rails.

- 90° mitered bend
- 135° mitered bend
- 147° mitered bend
- 180° splice used to connect
- End caps for closing off of tubing or wood rail end.

**Versa Spiders™:** For any bends from 0° to 210°

**Finish**

Our standard finish is #4 Architectural Finish (120-180 grit) or simply “Brushed Stainless Steel”; also available in #8 (320 grit) or “Mirror or Polished Stainless Steel”.

**MATERIAL**

Stainless Steel provides many unique values which make it a powerful candidate in material selection for railing applications.

- Aesthetic appearance – Because of self-healing properties of stainless steel upon damage; enjoy natural stainless steel look for years, as no there are no external coatings that erode away with time.
- Corrosion resistant – select from AISI 304 or 316 for harsh environmental conditions.
- Adapts well to strict Hygiene requirements of hospitals, laboratories etc.
- Stainless Steel is considered as “Green Material”, for more info, see: http://www.ssina.com/publications/green.html

The higher initial cost of stainless steel is well worth over the total life of the project, stainless is often the best value option.
1. BLADE™ Glass (or panel) Railing System

2. CIRCA™ Railing System
   - Glass (or panel) 7
   - Cable 13
   - Multi-line 17

3. CUBE™ Railing System
   - Glass (or panel) 23
   - Cable 29
   - Multi-line 33

4. FIN™ Glass (or panel) Railing System

5. TEE™ Cable Railing System

6. VIEW™ Glass Railing System

7. ACCESSORIES
BLADE™ System is a ultra contemporary minimalistic design with least obstruction to the line of sight. The post designed with two 2” wide vertical bars, with a cube cap at top and barrel bolts at bottom. A solid system with a feel of the in-fill panels suspended in air! Perforated metal panel in-fill available on request.
BLADE RAILING SYSTEM INSTALLATIONS

Fascia mounted BLADE™ system - The Sideline Sports Bar - Largo, MD by Commercia Interiors

KEY Hotel Group - Daytona Beach, FL
PLAN VIEW

11 GA SS PERF PANELS with 1/4" ROUND HOLES @ 3/8" STAGGERED OC (40% OPEN AREA)

3/8" CLEAR TEMPERED GLASS OR SPECIFY

BLADE™ SYSTEM GLASS/ PERF PANEL INFILL - GUARD RAIL APPLICATION

FRONT ELEV

SIDE ELEV

2" DIA. S.S. TOP RAIL

3-1/2" 3-1/2"

MOUNTING OPTIONS

TOP MOUNTED

SIDE ELEV

FASCIA MOUNTED

SIDE ELEV

CORE MOUNTED

INDEX

PREV

NEXT

VIVARAILINGS.COM
Versa Spiders™ enable difficult angles & curves
CIRCA™ Railing System presents a contemporary yet elegant look for a balance between modern and traditional. System comprises of a 2” dia. post body with a flowing bell cap, 3/8” tempered glass, top rail and optional handrail. Perforated metal panel in-fill available on request.

Optional Handrail
Top mount option
Fascia mount option
Versa Spiders™ enabled overlapping design 3-form in-fill panels

Condado Plaza Hotel & Casino - San Juan, Puerto Rico. by Nothum Mfg.
CIRCA™ system used here as a glass barricade for artifacts

George Bush Foundation, Texas A & M University - College Station, TX

Condado Plaza Hotel & Casino - San Juan, Puerto Rico, by Nothum Mfg.
CIRCA™ SYSTEM GLASS/PERF PANEL INFILL - GUARD RAIL APPLICATION

MOUNTING OPTIONS
CIRCA GLASS RAILING SYSTEM TECHNICAL DETAILS

PLAN VIEW

TOP RAIL 2" DIA SS

1.5" DIA SS HANDRAIL

1.5" DIA SS WALL MOUNTED HANDRAIL

CIRCA™ SYSTEM GLASS INFILL - STAIR APPLICATION

SINGLE POST CORNER

DOUBLE POST CORNER

FLOATING GLASS CORNER

CORNER OPTIONS
CIRCA™ cable railing system consists of 2” Dia posts, choice of 1/8” or 3/16” dia. SS cable & hardware. Top mount as shown.

Fascia Mount Post

3/16” SS cable with concealed hardware
CIRCA™ SYSTEM CABLE INFILL - GUARD RAIL APPLICATION

MOUNTING OPTIONS
CIRCA™ multi-line railing system comprises of 2” dia. CIRCA posts with swivel rail holders carrying 1/2” dia parallel rails.
CIRCA™ SYSTEM MULTI-LINE INFILL - GUARD RAIL APPLICATION

MOUNTING OPTIONS
CIRCA MULTILINE RAILING SYSTEM TECHNICAL DETAILS

CIRCA SYSTEM MULTI-LINE INFILL - STAIR APPLICATION

CORNER OPTIONS
CUBE GLASS
CUBE™ Railing System provides clean defined lines and a robust contemporary look. The system is made of 2"x2" square posts and a pyramid top cap creating continuous clean lines throughout the components.
CUBE™ SYSTEM GLASS/PERF PANEL INFILL - GUARD RAIL APPLICATION

MOUNTING OPTIONS

TOP MOUNTED

FASCIA MOUNTED

CORE MOUNTED
CUBE GLASS RAILING SYSTEM

TECHNICAL DETAILS

CUBE® SYSTEM GLASS INFILL - STAIR APPLICATION

CORNER OPTIONS

SINGLE POST CORNER

DOUBLE POST CORNER

FLOATING GLASS CORNER
CUBE™ cable railing system consists of 2”x2” Sq. posts, choice of 1/8” or 3/16” dia. SS cable & hardware and top rail or optional handrail.
CIRCA™ multi-line railing system comprises of 2"x2" square posts with swivel rail holders carrying 1/2" dia parallel rails.
CUBE™ SYSTEM MULTI-LINE INFILL - GUARD RAIL APPLICATION

MOUNTING OPTIONS

FASCIA MOUNTED

TOP MOUNTED

CORE MOUNTED
CUBE MULTI-LINE RAILING SYSTEM TECHNICAL DETAILS

CUBE™ SYSTEM MULTI-LINE INFILL - STAIR APPLICATION

MOUNTING OPTIONS
FIN™ System is a elegant combination of Stainless Steel and Wood posts ideal for interior applications, creating a unique combination of industrial look of Stainless Steel and warmth of wood. Select from a choice of wood stains to create just the right look for your project. The slender post profile provides a minimal obstruction to line of sight.
FIN³ SYSTEM GLASS/PREF PANEL INFILL - GUARD RAIL SYSTEM

MOUNTING OPTIONS
FIN RAILING SYSTEM
TECHNICAL DETAILS

FIN SYSTEM GLASS INFILL - STAIR APPLICATION

PLAN VIEW

FRONT ELEVATION VIEW A

SIDE ELEVATION VIEW B
TEE™ System is a contemporary minimalistic design for a cable railing application. The structural “T” section offers the post stability against the tension from cable strands, while concealing cable mounting hardware. Stainless steel cable in-fill is available in a choice of 1/8” or 3/16” dia. cables.
TEER™ SYSTEM - CABLE INFILL - GUARD RAIL APPLICATION

MOUNTING OPTIONS
VIEW™ is a structural Glass Railing System giving you the most clear view on the other side. This system is comprised of 1/2” tempered glass (clear, tinted or obscure) and fixed point holders in stainless steel.
ACCESSORIES FOR 1.5” & 2” RAILS

- Glass mount handrail bracket
- Wall mount handrail bracket
- Post mount handrail bracket
- 90° degree connector
- 180° degree splice
- 145° degree connector
- End cap

WOOD HANDRAIL AVAILABLE IN 1.5” & 2” DIA.

- Oak
- Cherry
- Walnut
VIVA RAILINGS
650 East Hwy 121 Business, Suite 204
Lewisville, TX 75057
Ph: +1 (972)-353-VIVA (8482)
Fax: +1 (972)-353-0013
E-mail: info@vivarailings.com

VIVARAILINGS.COM
VIVA RAILINGS
650 East Hwy 121 Business, Suite 204
Lewisville, TX 75057
Ph: +1 (972)-353-VIVA (8482)
Fax: +1 (972)-353-0013
E-mail: info@vivarailings.com